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Annexure - I

TECHNICAL SPECIFICATIONS

SJS - 21TSX150 Series

CRANKSHAFT SPEED				POWER INPUT					
MODEL	PLUNGER IN MM	LPM	GPM	<u>20 HP</u>	<u>25 HP</u>	<u>30 HP</u>	<u>35 HP</u>	<u>40 HP</u>	<u>50 HP</u>
				MAX.PRESSURE (Kg/cm²) @ POWER (HP)					
21280	20	21	6	280	Х	Х	Х	Х	Х
21350	18	21	6	350	Х	Х	Х	Х	Х
30300	20	30	792	Х	300	Х	Х	Х	Х
30500	20	30	792	Х	Х	Х	Х	500	Х
50200	25	50	132	Х	200	Х	Х	Х	Х
50300	25	50	132	Х	Х	300	Х	Х	Х
60300	25	60	158	Х	Х	Х	Х	Х	300
70150	30	70	185	Х	Х	150	Х	Х	Х
70200	30	70	185	Х	Х	Х	Х	200	Х
85150	30	85	225	Х	Х	Х	150	Х	Х
100120	36	100	264	Х	Х	120	Х	Х	Х
150100	40	150	396	Х	Х	Х	Х	100	Х

I. Power End:

Manufactured from High strength grey cast Iron Power End housing, containing Induction hardened Alloy steel Crank shaft, driven by means of built in helical gears & pinion drive which is supported by cylindrical Roller Bearing at both ends. Connecting rod machined from S. G. Iron with automotive type Split insert Big & Shell

II. Fluid End:

Ultrasonically tested forged S.S Pump head ensures safe operation at High pressure. Stainless-Steel Spring-loaded Valve & Valve seat for positive closing & Opening are machined, heat treated & grounded. Surface finishes for longer Seal & Plunger life. Teflon/PTFE made & easily replaceable Plunger seal in the Stainless-Steel Stuffing box.

III. Motor:

1. Type -TEFC, Squirrel Cage Induction

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- 2. Rating-Suitable For 415 V +/- 10%, 3 Phase 50 Hz +
- 3. Mounting Foot Mounted
- 4. Temperature- Ambient Temp. 40 Deg. C, Class
- 5. Standard- As per IS: 325
- 6. Make KIRLOKAR/ ABB/ SIEMENS
- IV. **Electric Control Panel:** Non-F.L.P Type, Trolley mounted with standard makes fitting & accessories.
- **V. Trolley:** M.S Fabricated, Tow- able with swivel arrangement four wheels Trolley.
- VI. Safety: Spring-loaded High-Pressure relief valve
- VII. Filtration Unit: Basket Type 100 Micron
- VIII. Booster Feed Pump: Horizontal Centrifugal, Kirloskar Make
- IX. Pressure Gauge: 0 to 1000 BAR, Glycerin Filled 4" S.S Dial, 1/4" BSP Bottom Connection
- X. **Oil Pump:** Dowety Make Gear Type
- XI. Oil Cooler: Shell & Tube Type Oil Cooler
- XII. Coupling: H. P. Pump & Motor Coupling Type
- XIII. Pressure Regulating Valve: Spring Loaded, Stepless Type 0 to 1000

DO's

- Before starting the H.P. Pump, check oil level in crank case & to be maintained & changed as per O & M manual.
- 2. Electrical connection should be proper.
- 3. Electrical motor rotation should be Clockwise from Fan side.
- 4. All high pressure hoses & adaptors connections should be proper tightened.
- 5. Water suction pressure should be 2-4 BAR.
- 6. Water Filter should be cleaned before starting the pump.
- 7. Safety Valve testing to be done once in 2 to 3 months.
- 8. Ensure continuous flow of filtered water with 40-80 Microns Filtration level.
- 9. Use proper & recommended Nozzle.
- 10. Stop H. P. Pump immediately if there is any leakage in discharge & abnormal sound during the operation.
- 11. H. P. Pump operation must be as per O & M manual.
- 12. All Hoses / Flexible Lances should be avoided in contact with sharp corners.
- 13. No leakage in Suction & Discharge is acceptable during operation.
- 14. All Pressure / Temperature switches to be checked periodically.

DONT's

1. Don't start the H. P. Pump in load condition.

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STERLING JETTING SYSTEMS

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- 2. Don't wear loose clothes while attending the pump.
- 3. Pressure Switches should not be bypassed.
- 4. Damaged H. P. Hoses should not be used & to be replaced.
- 5. Avoid over tightening of Pressure Regulator.

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